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#### Carboxyl Terminated Polyester Resin.

Delivery form: pale granules.

ALBESTER™ 5050 is despatched from our Sant'Albano Stura -

Italy production plant.

For further information regarding this product please refer to:

Synthomer Specialty Resins

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Property	Typical Value	Unit	Method <sup>1</sup>	
Acid value	32 - 38	mg KOH/g	Synt. 13/89	
Viscosity @200°C (ICI C&P)	3000 - 3800	m Pascal • s	Synt. 21/90	
Colour (50% solution)	2 max	Gardner	Synt. 42/93	
Other Properties				
Glass transition temper. (Tg)	approx. 61	°C	Synt. 43/93	

<sup>1</sup> internal method based upon the specified norm

# **Application Advice**

ALBESTER™ 5050 resin is designed for combination with TGIC in 93:7 ratio or with ß-HAA in 95:5 ratio. The resulting coatings exhibit excellent flexibility, excellent flow and good exterior durability. ALBESTER™ 5050 resin is also suitable for curing with proper Acrylic curative to achieve full matt.

#### Starting Formula:

Cured with TGIC in 93:7		Cured with ß-HAA in 95:5	
ALBESTER™ 5050	604	ALBESTER <sup>TM</sup> 5050	618
TGIC	46	ß-HAA	32
Ti dioxide	286	Ti dioxide	286
Barium Sulphate	50	Barium Sulphate	50
Flow Agent <sup>2</sup>	10	Flow Agent <sup>2</sup>	10
Benzoin	4	Benzoin	4
	1000		1000

<sup>&</sup>lt;sup>2</sup>66% active matter.

Baking Schedule:

10 minutes at 180°C (object temperature).

### **Shipping and Storage**

ALBESTER<sup>™</sup> 5050 resin should be stored in the original, undamaged and unopened containers in a dry place at temperatures between 5 and 30°C. Exposure to sunlight should be avoided. Under these conditions, the shelf life of this product is 1 (one) year from the date of delivery. Based on experience, the resin proved stable for an additional 3 (three) years.

## **Product Safety**

Before handling please read the Safety Data Sheet of this produc for advice on safety, use and disposal.

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